

'Tuesday, July 25, 2017 7:53:57 AM

Page 1

Run	Start	*NR1*
	Stop	*NR2*

[illegible]

Work Order ID 164615

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164615

Page 2

Item ID: D3017-7

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Lug

Start Date: 7/28/2017 Start Qty: 8.00

8

Cust Item ID:

Required Date: 8/1/2017 Req'd Qty: 8.00

8

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC8- Inspect parts - second check

0.00

120

QC

Memo

0.16

Quality Control

DAS
38
9-89
JUL 31 2017

130

Form as per dwg

0.01

130

Brake NC

NC BRAKE

Memo

0.58

Brake NC

1-Deburr

2-Form as per Dwg D3017 using DT9835

DAS
36
9-89
17/07/11

140

QC5- Inspect part completeness to step on W/O

0.00

140

QC

Memo

0.16

Quality Control

DAS
38
AUG 01 2017

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Item ID: D3017-7 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Lug
Start Date: 7/28/2017 Start Qty: 8.00 ***8*** Cust Item ID:
Required Date: 8/1/2017 Req'd Qty: 8.00 ***8*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150	Packaging	0.00							
150									
Packaging	Memo	0.00				8			
Packaging	Identify and bag with light oil (Vactra oil #2), then Stock LOCATION WA002								DAS 6 9-89 AUG 02 2017
160	QC21- Final Inspection - Work Order Release	0.00							
160									
QC	Memo	0.80							17/8/2 JG
Quality Control									

DAS
21
9-89
AUG 02 2017

Picklist Print

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T

Work Order ID: 164615

164615

Parent Item: D3017-7

D3017-7

Parent Item Name: Lug

Start Date: 7/28/2017

Required Date: 8/1/2017

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP: B03.05.09ReformatKJ/RF
IPP Rev:C 08-04-11 now made on water jet DD verified
by:EC IPP RevB: as per revB DD verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M4130NS.049		Purchased		No		100	sf	25.3362	0.102	0.858947			DAS
M4130NS 049									**			17/07/28	40
4130 Sheet .049													9-89

Location

Loc Qty

Loc Code

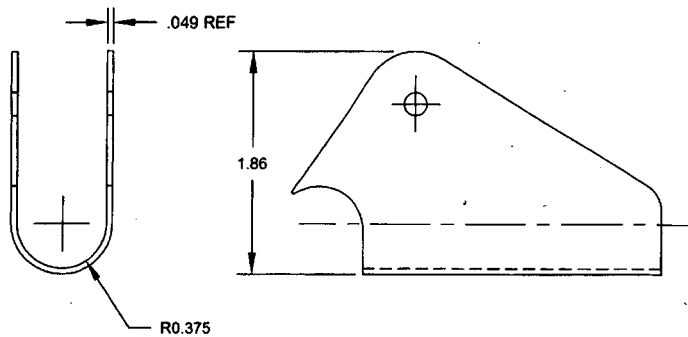
MAT019

25.3362

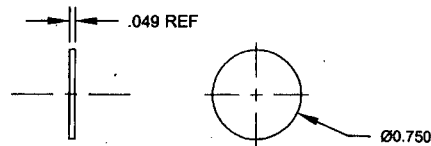
25.3362

124283

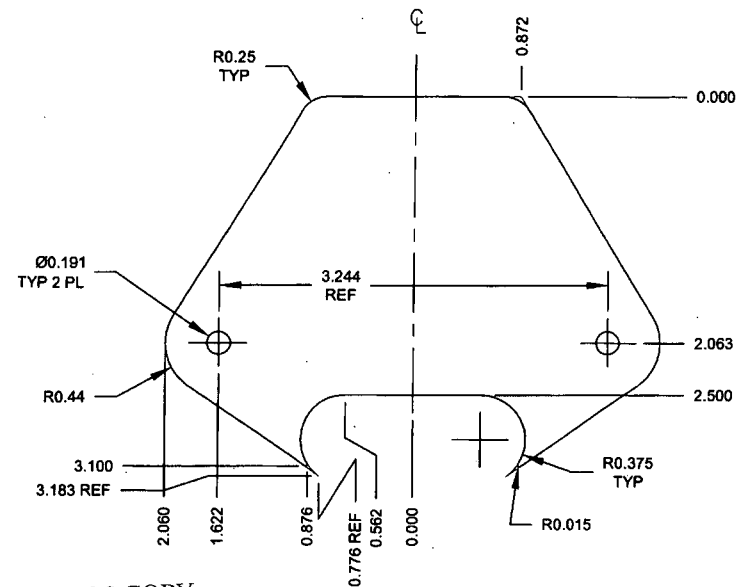
0.9



D3017-7 LUG
BENDING DETAIL
MAKE FROM D3017-7F



D3017-11 END CAP



D3017-7F FLAT PATTERN
PART IS SYMMETRIC
ABOUT CENTERLINE

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 164615MCS
1707-25

RELEASED
2015 FEB 04

- NOTES:**
- 1) MATERIAL: AISI 4130N SHEET, 18 GAUGE (M4130N-S049)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 7: 0.12 lbs; 11: 0.01 lbs

DESIGN	CP	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		D3017	SHEET 4 OF 4
APPROVED		TITLE	SCALE
DE APPR.		BACK FRAME ASSEMBLY	NTS
DATE	14.11.13	COPYRIGHT © 2011 BY DART AEROSPACE LTD	
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